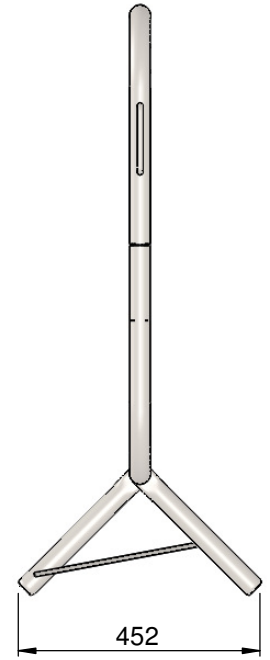
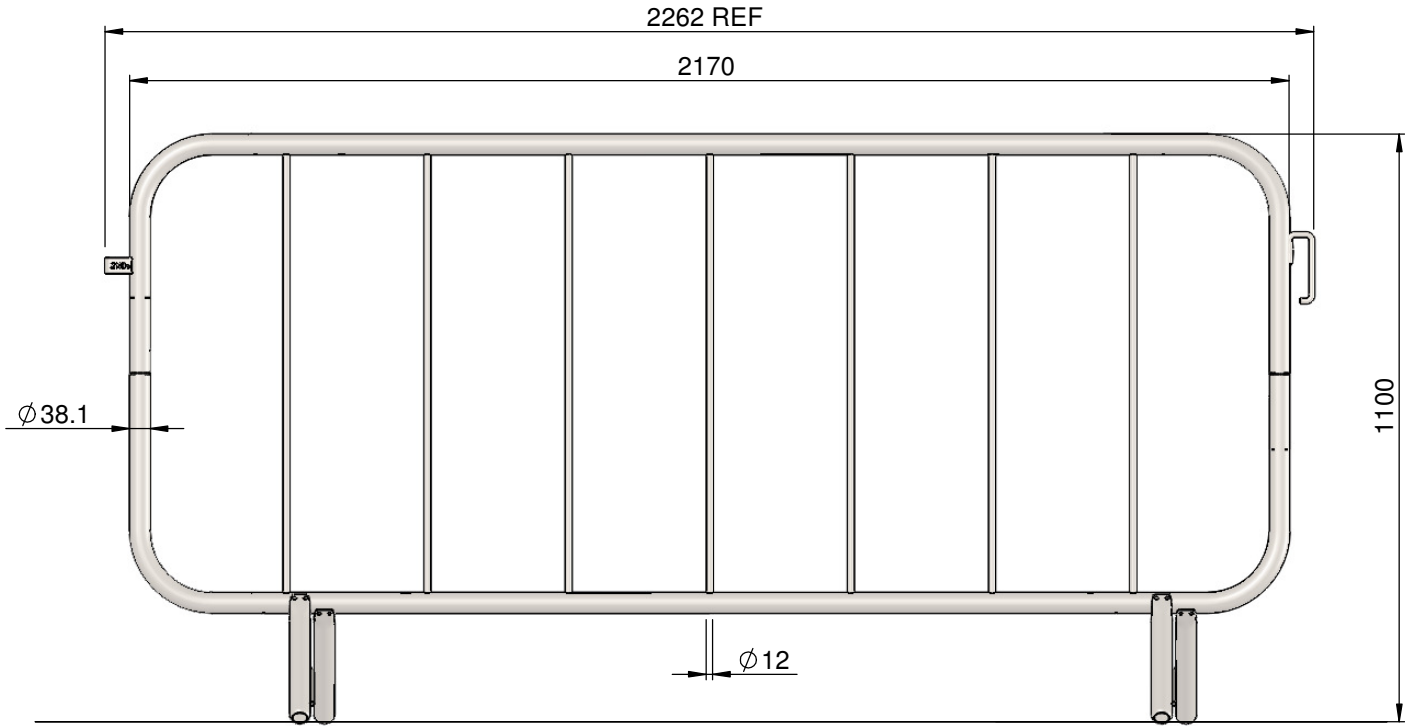


ALL DIMENSIONS IN MILLIMETRES
REMOVE ALL SHARP EDGES

1076 8
THIRD ANGLE PROJECTION
DO NOT SCALE DRAWING



0	23/8/22	ISSUED FOR MANUFACTURE	GC	.	.
REV	DATE	DESCRIPTION	DRN	CHKD	APPR

TOLERANCES - UNLESS STATED OTHERWISE		TITLE: 2.3m FIXED LEG HEAVY DUTY BARRIER (7 INFILL)			
FABRICATION	UP TO 300mm	+/- 1mm	DRAWN	NAME	SIGNATURE
	UP TO 1000mm	+/- 2mm		G. CRICK	
	1001mm & ABOVE	+/- 3mm	CHK'D		
MACHINING	ANGULAR	+/- 1°	MATERIAL:	CARBON STEEL	
				GRADE S235	
TUBE GAUGE	T < 1.5 = +/- 0.15mm		FINISH:	PRE-GALVANISED	
	T > 1.5 = +/- 0.1T or +/- 0.35mm WHICHEVER IS THE SMALLER			NONE	
SHEET GAUGE	+/- 10%		WEIGHT: 8.1 Kg		
WEIGHT	+/- 10% (DUE TO MATERIAL PROPERTIES & TOLERANCES)		SCALE: 1:10		

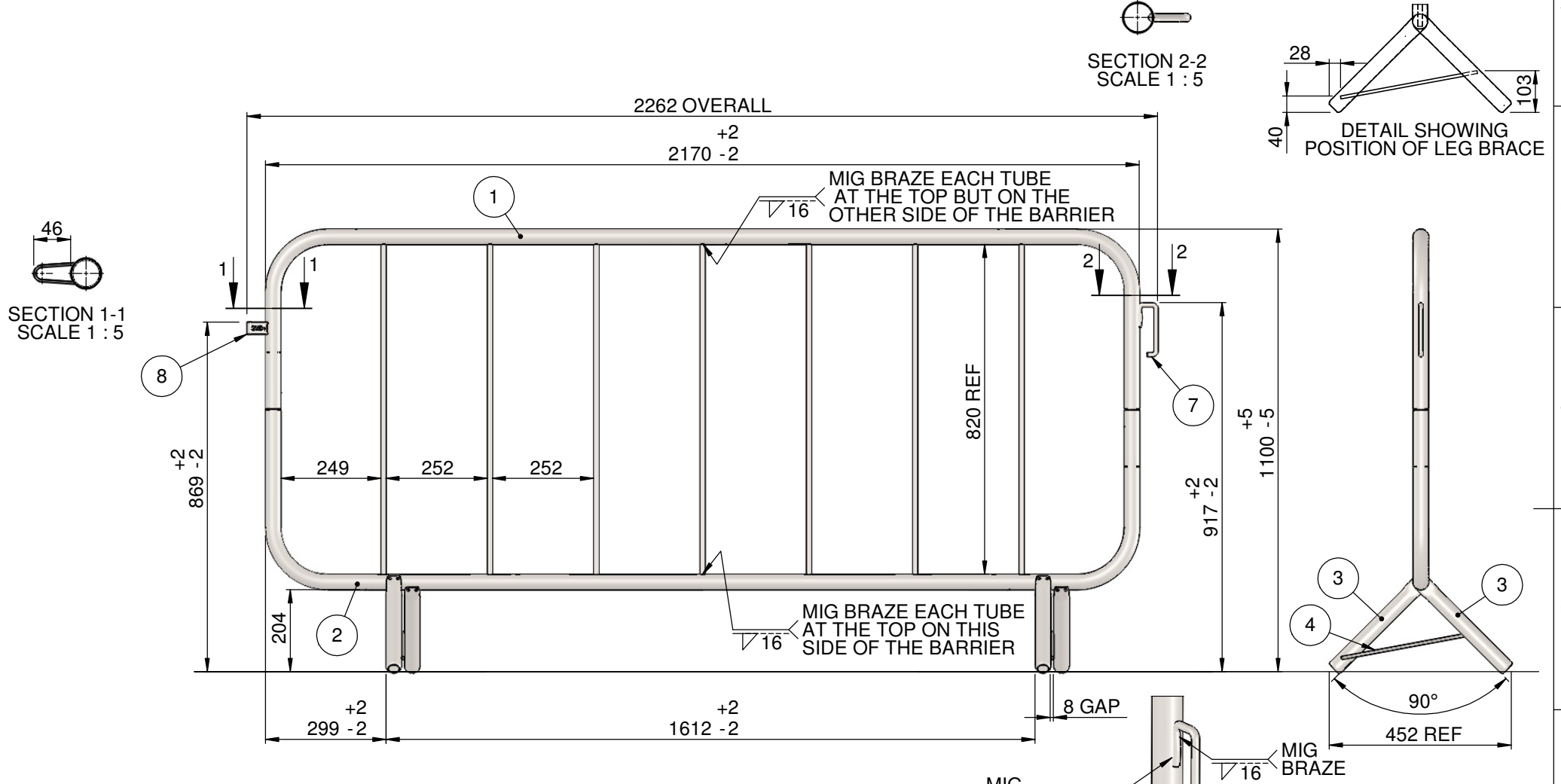


Drw / Stockcode No.	Revision
01062910	0

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ALL DIMENSIONS IN MILLIMETRES
REMOVE ALL SHARP EDGES

THIRD ANGLE PROJECTION
DO NOT SCALE DRAWING



ITEM No.	PART No.	DESCRIPTION	QTY	MATERIAL CODE
1	01062910-1	TOP TUBE	1	29051910
2	01062910-2	BOTTOM TUBE	1	29051910
3	01063010-3	LEG	4	29051820
4	01063010-4	LEG BRACE	2	37054510
6	01063010-6	INFILL TUBE	7	27551030
7	01063010-7	HOOK	1	37055510
8	02551040	EYE	1	02551040

TOLERANCES - UNLESS STATED OTHERWISE		
FABRICATION	UP TO 300mm	+/- 1mm
	UP TO 1000mm	+/- 2mm
	1001mm & ABOVE	+/- 3mm
	ANGULAR	+/- 1°
MACHINING	+/- 0.2mm	
TUBE GAUGE	T<1.5 = +/- 0.15mm	
	T>1.5 = +/- 0.1T or +/- 0.35mm	WHICHEVER IS THE SMALLER
SHEET GAUGE	+/- 10%	
WEIGHT	+/- 10% (DUE TO MATERIAL PROPERTIES & TOLERANCES)	

TITLE: 2.3m FIXED LEG HEAVY DUTY BARRIER (7 INFILL)				MATERIAL:	
DRAWN	G. CRICK	DATE	23/8/22	CARBON STEEL GRADE S235 PRE-GALVANISED	
CHK'D					
FINISH:	NONE				
WEIGHT: 8.1 Kg					

REV	DATE	DESCRIPTION	DRN	CHKD	APPR
0	23/8/22	ISSUED FOR MANUFACTURE	GC		

RIDGEWAY

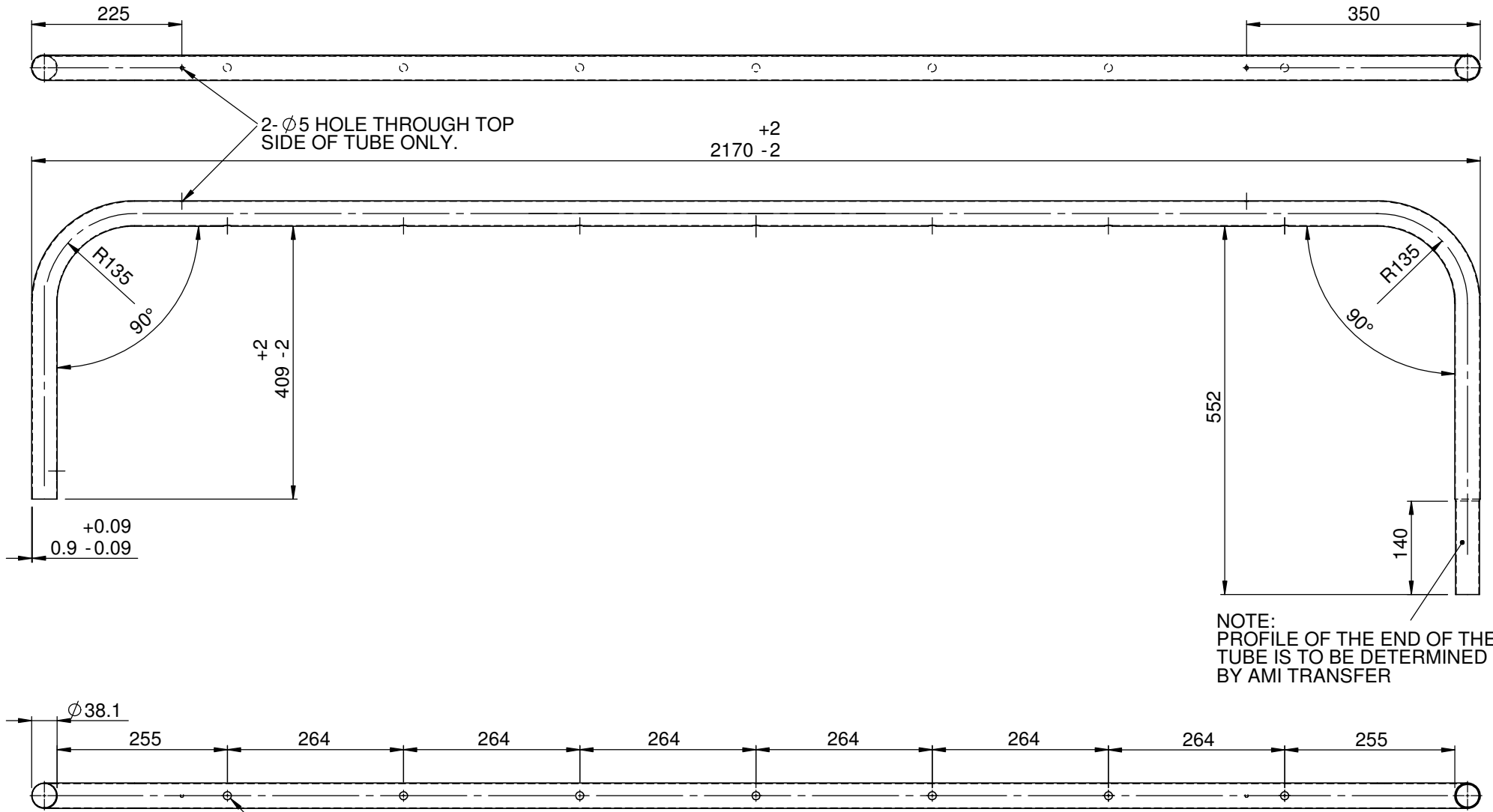
Drw / Stockcode No. **01062910-FAB** Revision **0**

SCALE: 1:10 SHEET 2 OF 9 A3

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ALL DIMENSIONS IN MILLIMETRES
REMOVE ALL SHARP EDGES

THIRD ANGLE PROJECTION
DO NOT SCALE DRAWING



2- ϕ 5 HOLE THROUGH TOP
SIDE OF TUBE ONLY.

+2
2170 -2

+2
409 -2

+0.09
0.9 -0.09

NOTE:
PROFILE OF THE END OF THE
TUBE IS TO BE DETERMINED
BY AMI TRANSFER

7 PUNCHED HOLES THRO'
THIS FACE ONLY.
TO SUIT ϕ 12 TUBES

0	23/8/22	ISSUED FOR MANUFACTURE	GC		
REV	DATE	DESCRIPTION	DRN	CHKD	APPR

TOLERANCES - UNLESS STATED OTHERWISE		
FABRICATION	UP TO 300mm	+/- 1mm
	UP TO 1000mm	+/- 2mm
	1001mm & ABOVE	+/- 3mm
	ANGULAR	+/- 1°
MACHINING	+/- 0.2mm	
TUBE GAUGE	T < 1.5	+/- 0.15mm
	T > 1.5	+/- 0.1T or +/- 0.35mm WHICHEVER IS THE SMALLER
SHEET GAUGE	+/- 10%	
WEIGHT	+/- 10% (DUE TO MATERIAL PROPERTIES & TOLERANCES)	

TITLE: **2.3m FIXED LEG HEAVY DUTY
BARRIER (7 INFILL)**

NAME	SIGNATURE	DATE
G. CRICK		23/8/22
CHK'D		
FINISH:	NONE	

MATERIAL:
**CARBON STEEL
GRADE S235
PRE-GALVANISED**

MAKE FROM TUBE
CODE: 29051910



Drw / Stockcode No.

01062910-1

Revision

0

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WEIGHT:

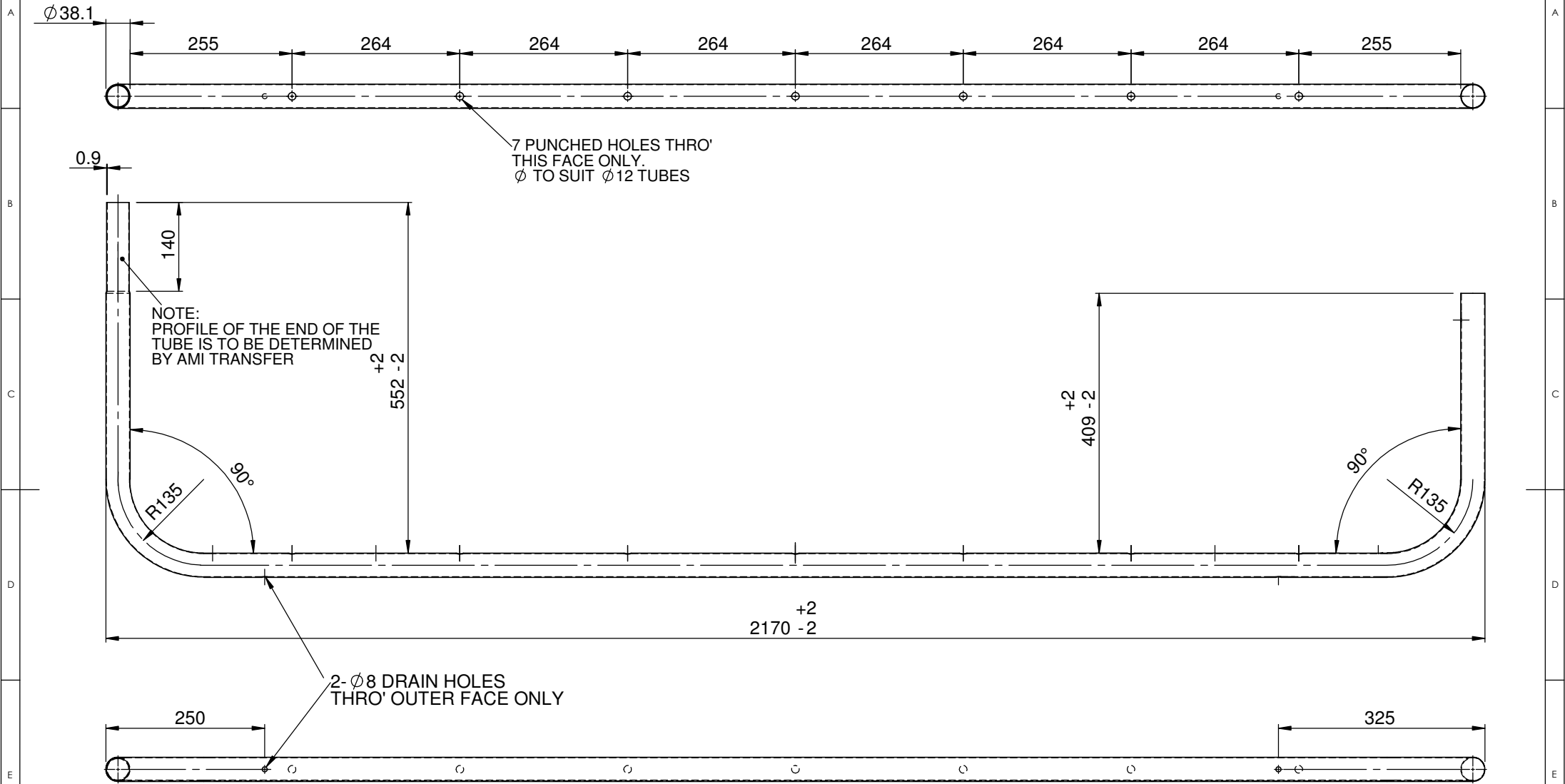
SCALE: 1:6

SHEET 3 OF 9

A3

ALL DIMENSIONS IN MILLIMETRES
REMOVE ALL SHARP EDGES

THIRD ANGLE PROJECTION
DO NOT SCALE DRAWING



0	23/8/22	ISSUED FOR MANUFACTURE	GC		
REV	DATE	DESCRIPTION	DRN	CHKD	APPR

TOLERANCES - UNLESS STATED OTHERWISE		
FABRICATION	UP TO 300mm	+/- 1mm
	UP TO 1000mm	+/- 2mm
	1001mm & ABOVE	+/- 3mm
	ANGULAR	+/- 1°
MACHINING	+/- 0.2mm	
TUBE GAUGE	T < 1.5 = +/- 0.15mm	
	T > 1.5 = +/- 0.1T or +/- 0.35mm WHICHEVER IS THE SMALLER	
SHEET GAUGE	+/- 10%	
WEIGHT	+/- 10% (DUE TO MATERIAL PROPERTIES & TOLERANCES)	

TITLE: 2.3m FIXED LEG HEAVY DUTY BARRIER (7 INFILL)			
DRAWN	NAME	SIGNATURE	DATE
CHK'D			23/8/22
FINISH:	NONE		
MATERIAL: CARBON STEEL GRADE S235 PRE-GALVANISED			

MAKE FROM TUBE
CODE: 29051910

RIDGEWAY

Drw / Stockcode No. **01062910-2** Revision **0**

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